



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G11231-3G

Job Sheet 177003



Part No: RBW6205G11231-3G

Job Qty: 1 ea

Part Name: AW139 Swashplate Assembly Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/4/18

Job Tracking No:

Due Date: 7/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G11231-3G REV 0 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/9/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		7/9/18	0.00	0.00	Small Fab-4		M. L.
120	QC	1 pcs		7/9/18	0.00	0.00	QC4		M. L.
130	Packaging	1 pcs		7/9/18	0.00	0.00	Packaging3-1		M. L.
140	QC21-FG	1 Ea		7/9/18	0.00	0.00	QC21		M. L.

Part Op 110 - 1-Pick RBW6205G15231-3G and RBW6205G13831-3G
Descriptions:

GA. sold

53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G13831-3G	AW139 Swashplate Box 2	1 Ea (1 ea)	90-Start up Operation	5090013
RBW6205G15231-3G	AW139 Swashplate Box 1	1 Ea (1 ea)	90-Start up Operation	20 89871

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6205G13831-3G	1	0	0
	RBW6205G15231-3G	1	0	0

Part Specifications

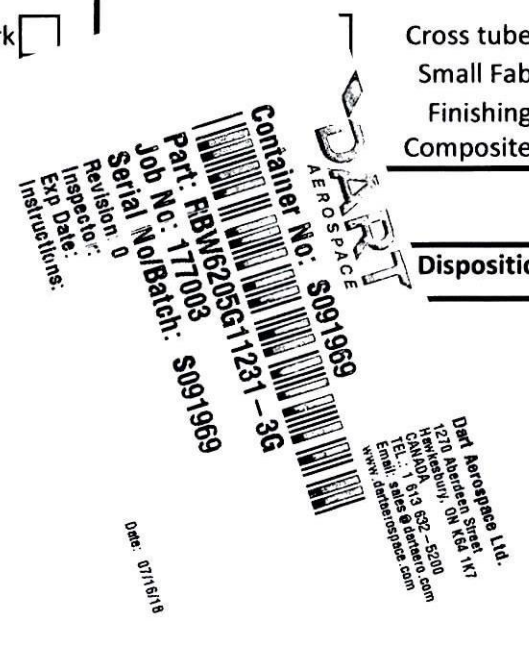
Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

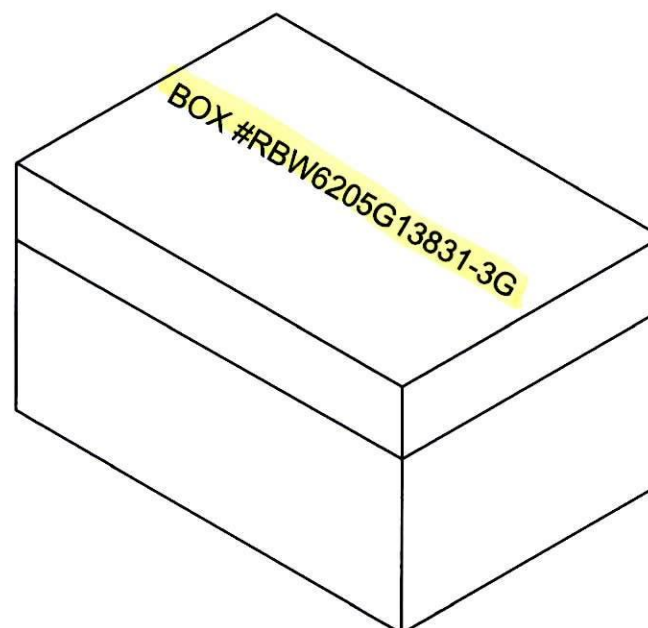
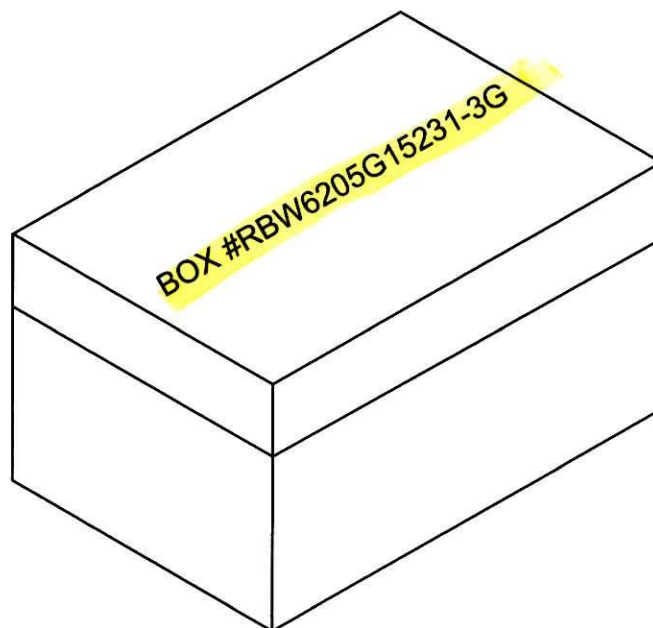
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:25%;">Cross tube ☐</td> <td style="width:25%;">Water Jet ☐</td> <td style="width:25%;">Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐																																																																																																														
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BOX 1		RBW6205G15231-3G	1
			-3	1	BOX 2		RBW6205G13831-3G	1

RED BARN MACHINE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G11231-3G	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	METRIC REF: XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-31-11
SHEET 1 of 1	
DRAWN BY: CLOUGH	
APPROVED: <i>D. Wood</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL AW139	